

CNC MACHINIST

JOB DESCRIPTION

General Description:

A CNC Machinist in our Large Machines area at Galaxy Technologies transforms large billets of material (steel, SS, Invar, aluminum, Ren board, etc.) into tight-tolerance products, such as high quality aerospace tooling or mold components. Equipment generally includes 3-axis and 5-axis CNC mill machines up to 144" (i.e. Okuma, Kao Ming, SNK and Fidia).

Responsibilities:

- Properly clocking to correct work orders
- Set up and load program on machine.
- Read and interpret set-up documents (how to set up part; tools needed)
- Read and interpret blue-prints (shows holes, depth, diameter)
- Edit speeds and feeds
- Basic code editing
- Prepare machine for next part
- Part inspection before coming off the machine
- Clean and deburring of part
- Running of multiple machines when necessary
- Keep machine clean and well maintained
- Maintain a clean and safe working environment
- Cross train on other machines
- Must wear proper PPE at all times

Required Experience and Skills:

- Must have a high school diploma or GED equivalent
- Must be capable of large set-ups using cranes
- Must have basic math skills and knowledge of whole and fractional number operations
- Must be able to read and interpret blue-prints and set-up documents
- Must have a working knowledge of G-codes
- Must know speeds and feeds to edit program when necessary
- Must be able to use micrometers and other measurement devices
- Must be able to think outside the box and problem solve.

Galaxy Technologies offers a great working environment with incredible people. We offer competitive wages, great benefits including medical, dental, vision, life and AD&D, LTD, voluntary STD, 401(k) retirement plan with company match, paid holidays and vacations!

Galaxy Technologies is an EEO.